

Split 1/2

Work Order ID 156514 - 1

156514

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Friday, January 27, 2017 1:25:55 PM

Item ID: D5300-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: GHF Bushing

Start Date: 1/30/2017 Start Qty: 10.00

10

Cust Item ID:

Required Date: 2/1/2017 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals:

Process Plan:

21

Date:

FEB 03 2017

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D5300	A								
100	Hardinge CNC LATHE SMALL	0.00							DAS 32 9-89
100									
Hardinge	Memo	0.03							
Hardinge CNC Lathe Small	Machine as per folio FB								
	FOLIO REV: N/A								
	DWG REV: A								
	Deburr								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							DAS 32 9-89
110									
QC	Memo	0.02							
Quality Control									

17-02-23

17-02-03

Work Order ID 156514***156514***

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Item ID: D5300-1 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: GHL Bushing
Start Date: 1/30/2017 Start Qty: 10.00 ***10*** Cust Item ID:
Required Date: 2/1/2017 Req'd Qty: 10.00 ***10*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC8- Inspect parts - second check	0.00							
120						<u>2</u>	<u>0</u>		<u>45</u> 17-2-23
QC	Memo	0.03							<u>9-89</u>
Quality Control									
130	Identify as per dwg & Stock Location: <u>St/62</u>	0.00				<u>2</u>			
130									<u>6</u> FEB 2 3 2017
Packaging	Memo	0.02							<u>9-89</u>
Packaging	LOCATION : FP001								
140	QC21- Final Inspection - Work Order Release	0.00							
140									<u>21</u> FEB 2 3 2017
QC	Memo	0.17							<u>9-89</u>
Quality Control									<u>21</u> FEB 2 3 2017

Picklist Print

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Work Order ID: 156514

156514

Parent Item: D5300-1

D5300-1

Parent Item Name: GHL Bushing

Start Date: 1/30/2017

Required Date: 2/1/2017

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP REV:A NEW ISSUE 15-08-24 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R1.000		Purchased	No				f	8.7360		3.947368			DAS
M303R1 000									**			17-02-23	32
303 Round Bar 1.00													9-89

Location

Loc Qty

Loc Code

MAT028

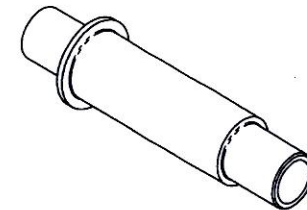
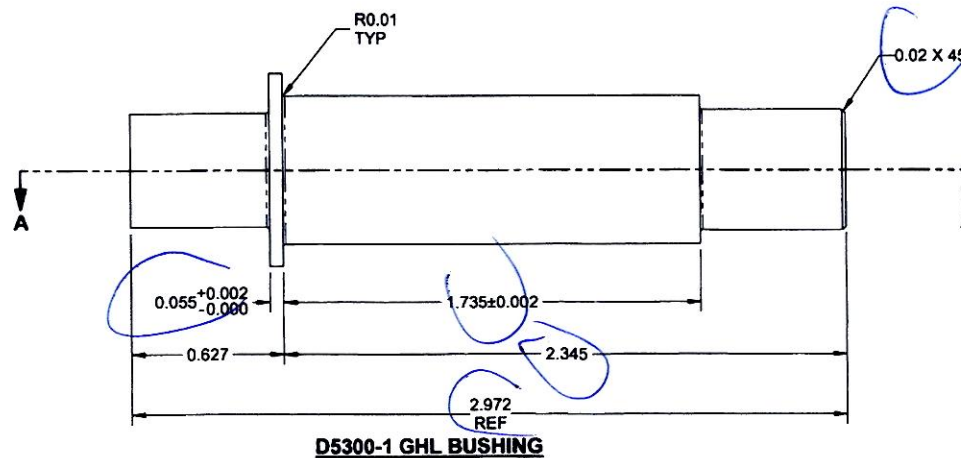
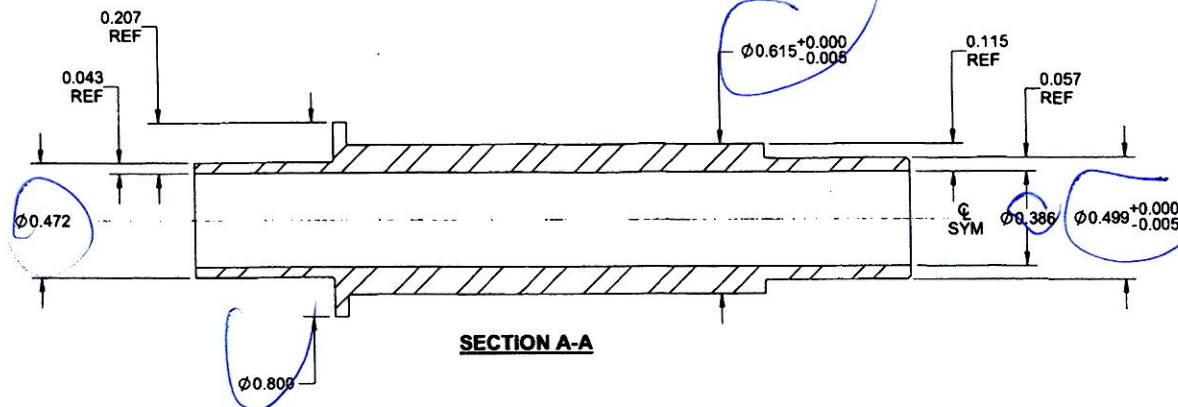
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WITHOUT NOTICE
WORK ORDER
156574 ML5
1702-03

NOTES:

- 1) MATERIAL: AISI 303 SS ROUND BAR
PER ASTM A582
REF DART SPEC M303R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 METHOD 6.1
- 7) WEIGHT: 0.12 lbs

RELEASED
2016-02-04
ECW 16-514

APPROVED

A NEW ISSUE		AP	15.11.02
REV	DESCRIPTION	BY	DATE
DESIGN	AP	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	AP		
CHECKED	AJS	DRAWING NO. D5300	
MFG. APPR.	JLM		
APPROVED	WM	TITLE GHL BUSHING	
DE APPR.	DS		
DATE	15.11.02	SHEET 1 OF 1	
		SCALE NTS	

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